

# Metal

## Complete Metal Primer

<b>CHARACTERISTICS:</b>	<b>APPLICATION:</b>	<b>THINING:</b>
FLEETWOOD METAL complete metal primer is a water based single pack coating designed as a priming coat for all common metal substrates	Stir thoroughly before use and apply using a synthetic brush or mohair roller. Apply 2 coats. Do not apply in temperatures below 10°C.  Apply with a synthetic (nylon, polyester or blend) bristle brush, roller, pad applicator or airless sprayer	Normal use (not to be exceeded):  Add up to 1 part clean water to 20 parts paint.
<b>RECOMMENDED USE:</b>		
FLEETWOOD METAL complete metal primer provides excellent adhesion and protection to metals such as mild steel, galvanised steel, brass, copper, aluminium and other non-ferrous metals.		
<b>AVAILABILITY:</b>	<b>SURFACE PREPARATION</b>	<b>SPRAY RECCOMENDATIONS:</b>
500 mls - 1.0 + 2.5 litre	Ensure all surfaces are clean, dry and free from grease, oil and any other contaminates.  Bare steel should be free from dust, rust and scale.  If blast cleaning is impractical, mechanical cleaning should be employed as hand cleaning does not clean the steel to the required degree.  Any oil or grease should be removed before de-rusting. Where blast cleaning is carried out after assembly, special attention must be paid to edges, corners, nuts, bolts, welds etc. Welds should, if necessary be ground and all weld spatter, slag etc. must be removed.	Spray painting is not recommended.
<b>FINISH:</b>		
Matt		
<b>COLOUR:</b>		
Grey		
<b>SPECIFIC GRAVITY:</b>		
1.16 +/- 0.2		
<b>VOC:</b>		
47g/litre		
<b>VOLUME SOLIDS:</b>		
27%		
<b>SPREADING RATE:</b>		
12m <sup>2</sup> per litre		
<b>DRYING TIME:</b>		<b>CLEAN UP:</b>
Touch Dry                    1.5 hours		Clean up with soap and water. Dispose of cans and contaminated materials in an environmentally conscious manner.
Recoat                        4 hours		
<b>PRECAUTIONS:</b>		
Keep out of reach of children. Ensure good ventilation during application and drying. In case of contact with eyes rinse immediately with plenty of water. To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally. Contains no added lead.		